

Hypertech Inline Speedometer Calibrator Module
Installation Instructions
730123 - 2016 Toyota Tacoma

This installation manual shows an example of an installation on a Toyota Tacoma. The installation may vary for your vehicle, so it may be necessary to consult a Toyota service manual for specific instructions for your year model

Tools Needed: 10mm nut driver or socket, #1 Phillips screwdriver, and Trim Removal Tools (optional)
Be advised: These instructions may not include specifics for all vehicle configurations.

1. Set Parking brake and adjust steering column to facilitate removal of Instrument Cluster.
2. Place masking tape, a towel or t-shirt over column and wiper stalk to prevent scratches.
3. Remove Radio and Instrument Cluster bezels.
 - a. Using your fingers, grasp Radio Bezel on upper-right hand side and gently pull forward, releasing the clips.



b. Grasp bottom of Radio Bezel and pull gently, working your way along the bottom until it comes free.



c. Grasp Instrument Cluster Bezel on upper-left hand side and gently pull forward, releasing the clips.



d. Once released, move to the right-hand side of the Instrument Cluster bezel and pull, releasing the clips.



4. With access to the Instrument Cluster achieved, remove the (4) 10mm bolts that attach the Instrument Cluster to the dash.



5. To access rear of Instrument Cluster, slide the bottom forward, so that the back of the Cluster is resting on top of steering column. Now gently rotate Instrument Cluster up and out, to the right side, so that access to the connectors on the back are possible.



6. Disconnect the larger connector on the passenger side of the Instrument Cluster and plug the Inline-Speedometer Module connector in place.



7. Take factory Instrument Cluster connector and install it into the supplied Interface Board.



8. Tuck Speedometer Module and Interface Board in Instrument Cluster Cavity, so that it rests on top of the air duct piping. Gently slide Instrument Cluster back. While doing this reach behind the Instrument Cluster and route wiring so that it sits flush against the mounts and does not pinch the wires.



9. Re-install the (4) 10mm bolts that retain the Instrument Cluster. Re-attach the Driver's side Instrument Cluster bezel, taking care to properly align retaining tabs. Once lined up, a gentle push should snap the bezel back into place. Re-install Radio Bezel in same fashion.

10. Verify Operation.