Hypertech Inline Speedometer Calibrator Module Installation instructions 730111 Ford F-Super-duty Series Truck

Tools Needed: 7mm Socket, Flat-head screwdriver (put tape around the blade) & Trim removal tools (optional)

Be advised: These instructions may not include specifics for all vehicle configurations.

- 1. Program the Speedometer Calibrator Module
- 2. Set Parking brake
- 3. Remove the Instrument Panel cover. (it is a single cover)
 - a. Carefully, with fingers or trim removal tool, and working all the way around the panel, separate, but do not remove, the panel from the dash



b. Disconnect the head light switch, dimmer switch, and 2WD/4WD switch connectors from the back of the panel



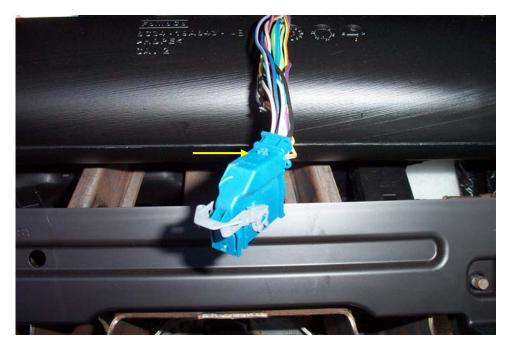
c. Once they are disconnected, the panel will lay over towards the seat.



- d. Remove the Instrument Cluster
 - i. Using a 7mm socket, remove the (4) retaining screws.
 - ii. Lean the Instrument Cluster forward, and disconnect the blue connector as shown in the photo below.



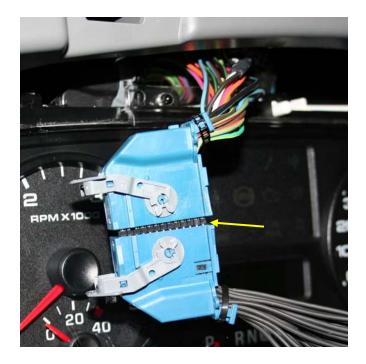
1. Look to the top of the connector, you will see a Grey lever. Press the button, and pull the lever up and back at the same time. After the lever is pulled back, the connector should easily release from the Instrument Panel.



- e. Install the supplied harness and connect the instrument panel
 - i. Verify the supplied harness
 - 1. C1 should not be connected to anything
 - 2. C2 should have a header with pins sticking out
 - 3. C3 should be connected to the module



- ii. Connect C2 to the factory harness
 - 1. Make sure that the connectors face each other, using C2, press the pins into the factory harness



iii. Using the supplied Velcro, or hook-and-latch, bind the connectors as illustrated in the following photo.



iv. Connect C1, of the supplied harness, to the instrument panel cluster. Then tuck the harness and module above, and behind the instrument cluster.



f. Re-install the Instrument Cluster and reverse the process of the procedures to re-install the Instrument panel.